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(54) 【発明の名称】 抗菌性リン酸アルミニウム

(57) 【要約】 (修正有)

【構成】 銀、銅、亜鉛、錫、鉛、ヒ素、コバルト及びカドミウムから選ばれた少くとも1種の金属及び/又は金属イオンを抗菌性物質として担持させたリン酸アルミニウム。

【効果】 本発明の抗菌性リン酸アルミニウムは簡単にえられ、水と処理しても担持された抗菌性金属又は金属イオンが水に溶出することがないので安全に使用でき、有機物質、セラミックに容易に混合、分散するので樹脂成型物、紙、塗料、フィルム、フィルター、繊維などに均一に分散させて使用でき、それらに高い抗菌性を付与する。

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## 【特許請求の範囲】

【請求項1】 抗菌性金属及び／又は金属イオンをリン酸アルミニウムに担持させたことを特徴とする抗菌性リン酸アルミニウム。

【請求項2】 抗菌性金属及び／又は金属イオンが銀、銅、亜鉛、錫、鉛、ヒ素、コバルト及びカドミウムから選ばれた少なくとも1種の金属及び／又は金属イオンである請求項1の抗菌性リン酸アルミニウム。

【請求項3】 抗菌性金属及び／又は金属イオンの担持量がリン酸アルミニウムに対し重量で0.001～15%である請求項1又は2の抗菌性リン酸アルミニウム。

## 【発明の詳細な説明】

【0001】

【産業上の利用分野】 本発明は抗菌性を有するリン酸アルミニウム、詳しくは抗菌性を有する金属イオン及び／又は金属を担持させてなる安全な抗菌性リン酸アルミニウムに関するものである。

【0002】

【従来の技術】 従来から微量で強い抗菌作用を示す金属イオンが存在することは知られており、硝酸銀等が消毒剤として用いられてきた。しかしながら、水溶液という限定された使用方法の為、用途が限定され、抗菌剤としてあまり検討が加えられていなかった。

【0003】 近年それら金属の強い抗菌性、耐熱性に注目され、それら金属又は金属イオンをゼオライト、ガラス、リン酸カルシウム、リン酸チタン、リン酸ジルコニウムなどの無機物に担持させた無機系抗菌剤が種々検討、開発され、樹脂、繊維、フィルム、紙、セラミック、塗料などに添加されて抗菌性材料として使用され始めている。

【0004】 しかしながら、これらの金属を担持した抗菌剤は使用した担体、使用する媒質によって溶出量は異なるが、金属イオンを媒質中に放出するため、長期間の抗菌剤自体の保存性や、これらの抗菌剤を添加した成形物の変色に問題があった。又、樹脂などへ添加した際の分散性や、担体自体の価格が高いなどの問題があった。

【0005】

【発明が解決しようとする課題】 上記したように、抗菌性金属イオンを用いた従来の無機系の抗菌剤では、まだ金属イオンの水への溶出、変色などの問題、樹脂への分散性、価格など、なんらかの問題が残されており、使用方法、使用範囲が狭められている。このような無機系抗菌剤の欠点を改善し、金属イオンの水への溶出、変色が無く、樹脂への分散性が良く、しかも安価な無機系抗菌剤を提供することを本発明は課題としている。

【0006】

【課題を解決するための手段】 本発明者らは、前記したような課題を解決するために検討した結果、抗菌性金属イオン又は金属を担持し、金属イオンの溶出が少なく、変色が起らず、樹脂への分散性が良く、安価な無機系

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抗菌剤である、抗菌性リン酸アルミニウム組成物を開発することができた。

【0007】 リン酸アルミニウムは医薬品、歯科用セメント、顔料、また耐火用材として樹脂、ボード、モルタルなどに広く用いられている。本発明で提供する抗菌性リン酸アルミニウムは $AlPO_4$ 、 $AlPO_4 \cdot nH_2O$ で示されるオルトリン酸アルミニウムや、 $Al(PO_3)_3$ で示されるメタリン酸アルミニウムに、抗菌性金属及び／又は金属イオンを担持させて得られた抗菌性リン酸アルミニウム組成物である。

【0008】 本発明で使用される金属、金属イオンは銀、銅、亜鉛、錫、鉛、ヒ素及び、コバルト、カドミウムから選ばれた少なくとも1種の金属及び／又は金属イオンであり、実用的に特に、銀、銅及び亜鉛の金属、金属イオンの使用が好適である。

【0009】 抗菌性金属イオンを担持したリン酸アルミニウムは、リン酸アルミニウムを抗菌性金属イオンを含有する水溶液中に浸漬することにより容易に得ることができる。即ち、抗菌性金属の硫酸塩、硝酸塩、あるいは金属錯体を含有する溶液中にリン酸アルミニウムを懸濁させて、常温ないし、加温下において接触処理を行ない、生成物を常法により水洗、乾燥し、必要に応じて粉碎して目的物を得ることができる。又、リン酸アルミニウムの湿式合成時に水溶性の抗菌性金属塩、あるいは金属錯体を添加することにより、抗菌性金属イオンを担持したリン酸アルミニウムを得ることができる。

【0010】 抗菌性金属担持リン酸アルミニウムは、これらの方法で得た抗菌性金属イオン担持リン酸アルミニウムを抗菌性金属の融点以上で焼成するか、水素ガスで還元することにより得ることができる。

【0011】 リン酸アルミニウムに担持させる金属イオン、金属の量は飽和置換量、飽和吸着量以下であれば差しつかえないが、多量に担持させると、金属イオンを多量に溶出させる場合があり、また十分な抗菌性を得るため、経済性も考慮して0.001～15%程度が良い。

【0012】 このようにして得られた抗菌性リン酸アルミニウムは金属イオンを安定に担持、又は金属を均質に分散させているため、長期間変色もなく、安全に使用できる。本願の抗菌性組成物は、用途に応じて適便他の材料に混合、複合することができ、特に使用方法、添加量などの制限はない。例えば樹脂、紙、セラミック、ガラス、粉末、液体、塗料、フィルム、繊維、フィルター、等に分散性良く添加でき、高い抗菌力を発揮することができる。しかし、このように他材に添加することを考慮すると、粒径は小さいほうが良く、 $10\mu m$ 以下が望ましい。以下、実施例を示して本発明を具体的に説明する。

【0013】 【実施例1-1】 蒸留水50ml中に硝酸銀を0.2mg溶解した水溶液中にオルトリン酸アルミニウムを10g加えて攪拌する。生成物を蒸留水で洗浄、口過

し、乾燥して銀イオンを約0.001重量%担持した粉末を得た。

【0014】〔実施例2-1〕蒸留水50ml中にヒ酸水素ナトリウムを5mg溶解した水溶液中に、メタリン酸アルミニウムを10g加えて攪拌する。生成物を蒸留水で洗浄、口過し、乾燥してヒ素イオンを約0.01重量%担持した粉末を得た。

【0015】〔実施例3-1〕蒸留水50ml中に硫酸カドミウムを20mg溶解した水溶液中に、オルトリン酸アルミニウムを10g加えて攪拌する。生成物を蒸留水で洗浄、口過し、乾燥してカドミウムイオンを約0.1重量%担持した粉末を得た。

【0016】〔実施例4-1〕硫酸銅0.4gを蒸留水に溶解させた溶液100ml中に、リン酸ナトリウム14gを溶解させた溶液と硝酸アルミニウム9水和物38gを溶解させた溶液を加えて、生成物を得る。この生成物を蒸留水で洗浄、口過し、乾燥して銅イオンを約1重量%担持したオルトリン酸アルミニウムを得た。

【0017】〔実施例5-1〕蒸留水50ml中に塩化第一錫を0.35g溶解した水溶液中に、メタリン酸アルミニウムを10g加えて攪拌する。生成物を蒸留水で洗浄、口過し、乾燥して錫イオンを約2重量%担持した粉末を得た。

【0018】〔実施例6-1〕硝酸アルミニウム9水和物38gを溶解した溶液にリン酸9.8gを加え、この混合溶液に10%アンモニア水をpHが7以上になるように加えて生成物を得る。この生成物を蒸留水で洗浄後、蒸留水を加えて50mlとする。この溶液中に硝酸銀を0.75g加えて攪拌する。再び生成物を蒸留水で洗浄、口過し、乾燥して銀イオンを約3重量%担持したオルトリン酸アルミニウムを得た。

【0019】〔実施例7-1〕蒸留水50ml中に塩化コバルトを2.1g溶解した水溶液中に、オルトリン酸アルミニウムを10g加えて攪拌する。生成物を蒸留水で洗浄、口過し、乾燥してコバルトイオンを約5重量%担持した粉末を得た。

【0020】〔実施例8-1〕蒸留水50ml中に硝酸鉛を1.7g溶解した水溶液中に、メタリン酸アルミニウムを10g加えて攪拌する。生成物を蒸留水で洗浄、口過

し、乾燥して鉛イオンを約10重量%担持した粉末を得た。

【0021】〔実施例9-1〕蒸留水50ml中に硝酸亜鉛を7g溶解した水溶液中に、オルトリン酸アルミニウムを10g加えて攪拌する。生成物を蒸留水で洗浄、口過し、乾燥して亜鉛イオンを約15重量%担持した粉末を得た。

【0022】〔実施例10〕実施例1-1～実施例9-1で得た抗菌性粉末を焼成してそれぞれの金属を担持した抗菌性リン酸アルミニウムを得た。〔実施例1-2〕～〔実施例9-2〕

実施例1-2及び実施例6-2は、実施例1-1及び実施例6-1でえられた粉末を1,000℃、実施例2-2及び実施例9-2は、実施例2-1及び実施例9-1でえられた粉末を900℃、実施例3-2、実施例5-2及び実施例8-2は、実施例3-1、実施例5-1及び実施例8-1でえられた粉末を500℃、実施例4-2は実施例4-1でえられた粉末を1200℃、実施例7-2は実施例7-1でえられた粉末を1500℃で夫々焼成した。

【0023】〔実施例11〕抗菌力試験  
リン酸緩衝液で調整した、 $5.2 \times 10^4$  個/mlの大腸菌液に、実施例1-1～実施例9-2のそれぞれの試料を1重量%添加して、大腸菌に対する抗菌力を測定した。その結果、何れも24時間で菌が検出されなかった。

【0024】〔実施例12〕金属溶出試験  
実施例1-1～実施例9-2で作成した粉末それぞれ1gづつを蒸留水100ml中に添加し、1時間攪拌したとき、抗菌性金属の溶出量は何れも0.2ppm以下であった。

【0025】  
【発明の効果】本発明による抗菌性リン酸アルミニウムは簡単な方法でえられ、水と処理しても担持された抗菌性金属又は金属イオンが水に溶出することがないので安全に使用でき、樹脂、繊維、セラミックなどの有機、無機物質と容易に混合、分散するので、樹脂成型物、紙、塗料、フィルム、フィルター、繊維などに分散性よく添加でき、それら物質に高い抗菌性を付与できる。

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( 1 of 1 )

United States Patent  
Ditlya

5,229,911  
July 20, 1993

Variable trimmer capacitor

## Abstract

A variable electronic component in the nature of a trimmer capacitor has greatly increased voltage rating and capacitance range, while eliminating possible failure modes. An annular opening formed in a stationary electrode is surrounded by plastic dielectric material so as to receive in interference fit a circular sleeve of an opposing impedance varying electrode. By filling the air gap with plastic dielectric material, no air contributes to the effective dielectric, while at the same time, preventing shorting as a result of loose metallic particles which might be present.

Inventors: **Ditlya; David** (Fair Lawn, NJ)

Assignee: **Voltronics Corporation** (Denville, NJ)

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361/277-279,287,288,290-295 338/160-164 29/25.42

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**Claims**

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What is claimed is:

1. A variable electronic component comprising a housing, a first electrode including at least one annular opening surrounded by dielectric material within one end of said housing, an impedance varying electrode constructed of electrically conductive material within another end of said housing nestable within said annular opening in interference relationship with said dielectric material, and moving means for axially moving at least one of said electrodes within said housing to vary the extent of nesting of said impedance varying electrode within said annular opening, whereby said electrically conductive material of said impedance varying electrode is in interference relationship with said dielectric material by said dielectric material substantially filling up the air gap therebetween to provide a desired range of impedance characteristics to said component.
2. The variable electronic component of claim 1, wherein said first electrode includes at least two concentrically arranged annular openings each surrounded by dielectric material.
3. The variable electronic component of claim 2, wherein said impedance varying electrode includes at least two concentrically arranged cylindrical sleeves each having radial inner and outer surfaces, said sleeves respectively receivable within said annular openings with said inner and outer surfaces each in interference relationship with said dielectric material.
4. The variable electronic component of claim 1, wherein said impedance varying electrode includes a cylindrical sleeve having a radial inner and outer surface, said sleeve receivable within said annular opening with said inner and outer surfaces in interference relationship with said dielectric material.
5. The variable electronic component of claim 1, wherein said moving means moves said impedance varying electrode axially within said housing without rotation thereof.
6. The variable electronic component of claim wherein said dielectric material comprises plastic material or plastic coated ceramic material.
7. The variable electronic component of claim 6, wherein said plastic material is selected from the group consisting of polycarbonates and polytetrafluoro-ethylene.
8. The variable electronic component of claim 1, wherein said first electrode and said impedance varying electrode are constructed of electrically conductive material.
9. The variable electronic component of claim 1, wherein said first electrode includes a plurality of surfaces exposed to said impedance varying electrode, each of said surfaces isolated from contact with said impedance varying electrode by dielectric material.

10. A variable electronic component comprising a housing having a longitudinal axis, a stationary electrode within one end of said housing constructed of electrically conductive material, said stationary electrode including at least one annular opening surrounded by plastic dielectric material, an impedance varying electrode constructed of electrically conductive material within another end of said housing, said impedance varying electrode movable axially between said another end and a location nested within said annular opening in interference relationship with said dielectric material, and moving means for axially moving said impedance varying electrode without rotation thereof within said housing along said axis to vary the extend of nesting of said impedance varying electrode within said annular opening, whereby said electrically conductive material of said impedance varying electrode is in interference relationship with said dielectric material by said dielectric material substantially filling up the air gap therebetween to provide a desired range of impedance characteristics to said component.

11. The variable electronic component of claim 10, wherein said stationary electrode includes at least two concentrically arranged annular openings each surrounded by plastic dielectric material.

12. The variable electronic component of claim 11, wherein said impedance varying includes at least two concentrically arranged cylindrical sleeves each having radially inner and outer surfaces, said sleeves respectively receivable within said annular openings with said inner and outer surfaces each in interference relationship with said dielectric material.

13. The variable electronic component of claim 10, wherein said stationary electrode includes a plurality of surfaces exposed to said impedance varying electrode, each of said surfaces isolated from contact with said impedance varying electrode by dielectric material.

14. The variable electronic component of claim 10, wherein said plastic dielectric material is selected from the group consisting of polycarbonates and polytetra-fluoroethylene.

15. The variable electronic component of claim 10, wherein said plastic dielectric material comprises plastic coated ceramic material.

16. The variable electronic component of claim 10, wherein said stationary electrode and said impedance varying electrode are each constructed of at least one cylindrical sleeve of rigid, self-supporting electrically conductive material.

17. A variable electronic component comprising a housing having a longitudinal axis, a stationary electrode constructed of rigid self-supporting electrically conductive material including at least one annular opening formed by concentrically opposed surfaces each covered with plastic dielectric material within one end of said housing, an impedance varying electrode constructed of rigid selfsupporting electrically conductive material within another end of said housing, said impedance varying electrode movable axially between said another end and a location nested within said annular opening in interference relationship with said dielectric material, said impedance varying electrode including a cylindrical sleeve having a radial inner and outer surface, said sleeve receivable within said annular opening with said inner and outer surfaces in interference relationship with said dielectric material, said stationary electrode including a plurality of surfaces exposed to said impedance varying electrode, each of said surfaces isolated from contact with said impedance varying electrode by said plastic dielectric material, and moving means for axially moving said impedance varying electrode without rotation thereof within said housing along said axis to vary the extend of nesting of said impedance varying electrode within said annular opening, whereby said electrically conductive material of said impedance varying electrode is in interference relationship with said dielectric material by said dielectric material substantially filling up the air gap therebetween to provide a desired range of impedance characteristics to said component.

18. The variable electronic component of claim 17, wherein said stationary electrode includes at least two concentrically arranged annular openings each surrounded by dielectric material.

19. The variable electronic component of claim 18, wherein said impedance varying member includes at least two

concentrically arranged cylindrical sleeves each having radially inner and outer surfaces, said sleeves respectively receivable within said annular openings with said inner and outer surfaces each in interference relationship with said dielectric material.

20. The variable electronic component of claim 17, wherein said plastic dielectric material is selected from the group consisting of polycarbonates and polytetra-fluoroethylene.

21. The variable electronic component of claim 17, wherein said plastic dielectric material comprises plastic coated ceramic material.

22. The variable electronic component of claim 1, wherein said dielectric material comprises a plurality of pieces.

23. The variable electronic component of claim 10, wherein said dielectric material comprises a plurality of pieces.

24. The variable electronic component of claim 17, wherein said dielectric material comprises a plurality of pieces.

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### *Description*

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## BACKGROUND OF THE INVENTION

The present invention relates in general to a variable electronic component, and more particularly, to a variable trimmer capacitor adapted to provide a high resolution operative range of impedance characteristics, i.e., capacitance (pF), at greatly increased voltage ratings while eliminating possible failure modes.

In the advancing technologies of computers, testing equipment, appliances and other fields, various types of hybrid electronic circuits, integrated electronic circuits, micro strip amplifiers, micro electronic systems and other electronic devices are being developed and which are being made on increasingly smaller scale and size than has been known heretofore. In accomplishing this end, these devices are generally mounted on small flat insulating bases known as substrates. These various devices incorporate or have formed therein or co-act with various types of electronic components such as inductors, capacitors, resistors, potentiometers, etc., which in turn must be as small as possible to meet the demands of the reduced scale or size of these devices.

The known miniature devices have reached their functional limit even with the best precision manufacturing techniques because certain elements of these devices cannot be reduced further at reasonable cost for commercially acceptable regularly usable devices. U.S. Pat. Nos. 3,679,940, 3,757,266, 4,575,779, 4,764,843 and 4,876,627, which patents are assigned to the same assignee of the within invention, each disclose variable electronic components, such as trimmer capacitors and resistors, which are particularly adapted to meet and overcome the problems of these known devices by eliminating the area and mass of conventional mounting frames, tuning mechanisms and other elements heretofore used, and instead integrate the elements of these variable electronic components directly into the circuit. These components are primarily designed as low-profile structures exceedingly small in size, simple in construction, easily adjustable, reliable in operation, easily replaceable and reproducible in quantity without sacrificing uniformity or performance.

In Blickstein, et al., U.S. Pat. No. 3,483,450, assigned to the same assignee of the within invention, there is known a concentric ring air trimmer

capacitor useful in high frequency circuits because of its high Q, its low self inductance and its self-resonant frequency which is well above one GHz. The capacitor of Blickstein, et al., shown in FIG. 1 includes a cylindrical housing 100 of insulating material, such as ceramic, which is metallized at its ends. Positioned within the housing 100 is a stator capacitor

plate or stationary electrode 102 which is formed of concentric cylindrical sleeves 104 extending from an end plate 106. The entire unit may be precision die-cast or machined of metal, as for example, zinc. The stationary electrode 102 through the end plate 106 is in electrical contact with the metallized ends of the housing 100. The center of the stationary electrode 102 is in the form of a slide post 118 on which is positioned a plastic guide bushing 110. A metal bushing 112 which may also be precision die-cast or machined is secured to the other end of the housing 100. The bushing 112 forms an extension of the housing 100. The interior of the bushing 112 is provided with longitudinally extending guide slots (not shown). All but two opposed of these guide slots do not extend entirely through the bushing and are provided with blind end shoulders.

An adjustable impedance varying electrode 114 is provided for sliding actuation within the bushing 112. The impedance varying electrode 114 is in the form of a number of concentric cylindrical sleeves 116 which can nest concentrically within the sleeves 104 forming the stationary electrode 102 with an air gap 115 therebetween to vary the impedance characteristics of the capacitor. The impedance varying electrode 114 may also be precision die-cast or machined of metal, axially drilled and tapped with threads at 118. The end of the impedance varying electrode 114 is furthermore provided with guide extensions or lands (not shown), which engage in the guide slots of the bushing 112 to allow sliding of the impedance varying electrode without rotation. A spring washer 120 is provided with spring contact arms 122 extend in the guide slots which extend entirely through the bushing 112. The end of the bushing 112 is provided with an annular cut-out which forms shoulders between the slots. Movement of the spring washer 120 toward the stationary electrode 102 is prevented by the spring washer being seated against these shoulders. Spring washer 120 is preferably of beryllium copper and the contact arms 122 are preferably bent as shown so as to ensure sliding contact with the impedance varying electrode 114 and also to be maintained in electrical contact with the inner wall of the bushing 112.

A drive screw 124 extends coaxially into the bushing 112. The end of the drive screw 124 is provided with an enlarged head or flange 126 which engages the washer 120 in order to prevent axial movement of the drive screw toward the housing end. The outer end of the flange 126 engages a washer 128 which is held in place by the turned in edge or lip of the end of the bushing 112. A sealing ring 130 surrounds the flange 126 in order to provide sealing between the flange and the bushing 112. The drive screw 124 is provided with a conventional slotted head for rotation with a screw drive. The drive screw 124 is thus rotatably captured in the bushing 112 and with the sealing ring 130 forms a rotating seal, sealing the end of the bushing 112 and the entire interior of the unit.

In the Blickstein, et al. capacitor, the capacitance is determined by the dimensions of the air gap 115 between the stationary and impedance varying electrodes 102, 114. Because this air gap is on the order of 0.003 inches and must be maintained uniformly throughout the travel of the impedance varying electrode, the tolerance and a manufacturing process must be tightly controlled. As these tolerances have a finite limit, it is not possible to extend the capacitance range beyond about 16 pF as the resulting dimension of the air gap 115 would be inadequate to prevent shorting between the stationary and impedance varying electrode 102, 114. This problem is specifically severe in high RF voltage applications where arcing in the air space may be more prevalent.

In an apparent effort to address these problems, Blickstein, et al. has contemplated coating the stationary and impedance varying electrodes 102, 114 with thin layer of plastic dielectric material, such as Paralene. However, this modification still requires the presence of the air gap 115 to constitute the dielectric medium for the capacitor.

In Davidian, U.S. Pat. No. 4,953,057, there is disclosed a capacitor constructed from a pair of opposing spiral coils made from a continuous flexible

thin film of dielectric plastic material such as Mylar.RTM., polycarbonate or polypropylene which has been coated on one side with a thin layer of conductive material such as aluminum. The Davidian capacitor, based upon thin film technology, suffers from a number of notable drawbacks. For example, the capacitor is inherently unstable with respect to vibration and shock, as well as being inoperative at higher frequencies. In addition, as it is a requirement that the spiral coils be at least always partially nested, this results in a higher minimum capacitance which may be undesirable in certain



applications. Still further, the use of continuous spirals having an extensive number of turns renders the capacitor complicated to manufacture and assemble.

Accordingly, it can be appreciated that there is an unsolved need for a variable electronic component, such as a variable trimmer capacitor, which can provide a desired high resolution operative range of impedance characteristics quickly, simply and inexpensively at substantially increased voltage ranges.

## SUMMARY OF THE INVENTION

It is broadly an object of the present invention to provide a variable electronic component which overcomes or avoids one or more of the foregoing disadvantages resulting from the above-mentioned known variable electronic components, and which fulfills the specific requirements of such a variable electronic component for use in subminiature electronic circuits such as those disposed on a supporting substrate.

Another object of the present invention is to provide a variable electronic component that maintains precision capacitance during shock and vibration of electronic equipment into which it is installed.

Another object of the present invention is to provide a variable electronic component that has a high capacitance range and high voltage rating.

Another object of the present invention is to provide a variable electronic component that has a relatively long life with no dynamic tuning noise.

Another object of the present invention is to provide a variable electronic component particularly adapted for use in high frequency subminiature electronic systems and devices.

Another object of the present invention is to provide a variable electronic component which avoids arcing in the air gap to prevent burn through at, specifically, high RF voltage applications.

In accordance with one embodiment of the present invention, there is disclosed a variable electronic component constructed of a housing, a first electrode including at least one annular opening surrounded by dielectric material within one end of the housing, an impedance varying electrode within another end of the housing nestable within the annular opening in interference relationship with the dielectric material, and moving means for axially moving at least one of the electrodes within the housing to vary the extent of nesting of the impedance varying electrode within the annular opening in interference relationship with the dielectric material to provide a desired range of impedance characteristics to the component.

In accordance with another embodiment of the present invention, there is disclosed a variable electronic component constructed of a housing having a longitudinal axis, a stationary electrode within one end of the housing constructed of electrically conductive material, the stationary electrode including at least one annular opening surrounded by plastic dielectric material, an impedance varying electrode constructed of electrically conductive material within another end of the housing, the impedance varying electrode movable axially between the another end and a location nested within the annular opening in interference relationship with the dielectric material, and moving means for axially moving the impedance varying electrode without rotation thereof within the housing along the axis to vary the extend of nesting of the impedance varying electrode within the annular opening in interference relationship with the dielectric material to provide a desired range of impedance characteristics to the component.

In accordance with another embodiment of the present invention, there is disclosed a variable electronic component constructed of a housing having a longitudinal axis, a stationary electrode constructed of rigid self-supporting electrically conductive material including at least one annular opening formed by concentrically opposed surfaces each covered with

plastic dielectric material within one end of the housing, an impedance varying electrode constructed of rigid self-supporting electrically conductive material within another end of the housing, the impedance varying electrode movable axially between the another end and a location nested within the annular opening in interference relationship with the dielectric material, the impedance varying electrode including a cylindrical sleeve having a radial inner and outer surface, the sleeve receivable within the annular opening with the inner and outer surfaces in interference relationship with the dielectric material, the stationary electrode including a plurality of surfaces exposed to the impedance varying electrode, each of the surfaces isolated from contact with the impedance varying electrode by the plastic dielectric material, and moving means for axially moving the impedance varying electrode without rotation thereof within the housing along the axis to vary the extend of nesting of the impedance varying electrode within the annular opening in interference relationship with the dielectric material to provide a desired range of impedance characteristics to the component.

## BRIEF DESCRIPTION OF THE DRAWINGS

The above description, as well as further objects, features and advantages of the present invention will be more fully understood with reference to the following detailed description of variable trimmer capacitor, when taken in conjunction with the accompanying drawings, wherein:

FIG. 1 is a side elevational view, in partial cross-section, of a variable trimmer capacitor constructed in accordance with the prior art;

FIG. 2 is a side elevational view, in partial cross-section, of a variable trimmer capacitor constructed in accordance with one embodiment of the present invention; and

FIG. 3 is a side elevational view, in partial cross-section, of a variable trimmer capacitor constructed in accordance with another embodiment of the present invention.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring once again to the drawings, wherein like reference numerals represent like elements, there is shown in FIG. 2 a variable electronic component generally designated by reference numeral 132 in the nature of a trimmer capacitor. The variable electronic component 132 is designed for a variety of applications such as mobile radios, aerospace communication, crystal oscillators and filters, radar, cable TV, and innumerable other commercial and military programs. The design improvement of the variable electronic component 132 of the present invention over the known air-dielectric trimmer capacitor (see FIG. 1) prevents ionization within the capacitor air gap 115, especially at high altitudes experienced by avionics hardware and high voltages common to high powered amplifiers in communications, electronic-warfare, and medical diagnostic systems.

Referring to FIG. 2, the variable electronic component 132 is initially constructed in accordance the variable electronic component disclosed in FIG. 1. That is, the variable electronic component 132 is constructed generally to include stationary electrode 102 having concentrically arranged spaced apart cylindrical sleeves 104 constructed of electrically conductive material. Opposing the stationary electrodes 102 is an impedance varying electrode 114 also constructed of a pair of spaced apart concentrically arranged cylindrical sleeves 116 of electrically conductive material. The impedance varying electrode 114 is adapted for sliding movement, without rotation, by means of drive screw 124 so as to be nested in varying degrees within the stationary electrode 102 to vary the impedance characteristics. In one modification, the arms 122 of the spring washer 120 have been replaced by a projection 134 extending inwardly from the bushing 112 which slidingly engages the outermost sleeve 116 to maintain electrical continuity therewith.

Pursuant to the present invention, the annular openings 136 formed by the cylindrical sleeves 104 of the stationary electrode 102 are surrounded by plastic dielectric material 138. The dielectric material 138 as a plurality of pieces covers all those surfaces of the stationary electrode 102 exposed to the opposing impedance varying electrode 114, specifically,

the cylindrical sleeves 116. The plastic dielectric material 138 is preferable Teflon.RTM., as well as polycarbonates and ceramic material covered by a plastic dielectric material of the aforementioned type.

The thickness of the plastic dielectric material 138 is chosen to create an interference fit with the inner and outer radial surfaces of the sleeves 116 of the impedance varying electrode 114. For example, in accordance with one embodiment the plastic dielectric material 138 has a thickness in the order of 0.005 inches. That is, the plastic dielectric material 138 completely fills up any air gap between the opposing surfaces of the cylindrical sleeves 104, 116 of the respective stationary electrode 102 and impedance varying electrode 114. As such, the capacitance is not determined by the dimensions of an air gap 115 as known from the Blickstein, et al. capacitor, but rather based upon the dimensions and dielectric capacitance of the plastic dielectric material 138.

Referring to FIG. 3, there is shown a variable electronic component 140 constructed in accordance with another embodiment of the present invention. In the embodiment disclosed, the stationary electrode 102 is provided with a single cylindrical sleeve 104 and the impedance varying electrode 114 is also provided with a single concentric sleeve 116. The stationary electrode 102 is formed with a single annular opening 136 which is surrounded with plastic dielectric material 138 in a manner as previously described with respect to FIG. 2. This construction of the impedance varying electrode 114 having a single cylindrical sleeve 116 results in a lower capacitance than the variable electronic component 132 disclosed in FIG. 2. It is therefore to be understood that any number of cylindrical sleeves 104, 116 may be used depending upon the capacitance desired balanced against the increased size of the capacitor.

By way of one example, a variable electronic component 140 having a diameter of 0.23 inches will tune from below 1 to over 9 pF. The variable electronic component 140 will withstand 2000 volts D.C. which is four to eight times greater than the variable electronic component disclosed in FIG. 1. The Q for the variable electronic component 140 is over 3000 at 100 MHz and the temperature coefficient is -60 to 30 ppm/degree.C. For example, the plastic dielectric material 138 has a thickness in the order of 0.005 inches.

As a result of the foregoing construction of the variable electronic component 132, 140 pursuant to the present invention, there is a substantial reliability improvement by virtue of the elimination of one possible failure mode after installation while substantially increasing the voltage rating and capacitance range. This failure mode is the possible shorting across the concentric sleeves 104, 114 by loose metallic particles the annular openings 136.

Although the invention herein has been described with references to particular embodiments, it is to be understood that the embodiments are merely illustrative of the principles and application of the present invention. It is therefore to be understood that numerous modifications may be made to the embodiments and that other arrangements may be devised without departing from the spirit and scope of the present invention as defined by the claims.

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